

Raffia™ / Arteffects® / Safety Zone™

Excelon® ChromaSpin™ / Stonetex® / Companion Square® / Feature™ Tile & Strips / Tile Insets

Standard Excelon® Imperial® Texture Rave® / Imperial® Texture / Imperial® Texture Classics / MultiColor™

Other Manufacturer's Qualified VCT



Closed-Loop Recycling Process for Greater Sustainability



THE REWARDS

VCT recycling benefits building owners and contractors

- Saves money on waste disposal
- Contributes to LEED® credits
- Reduces environmental impacts
- No cost to participate in the contiguous USA



BIG SAVINGS

VCT recycling saves you money

- Avoided cost to landfill VCT* based on a 10,000 square foot job

IDAHO	\$826 SAVINGS
TENNESSEE	\$1,199 SAVINGS
MASSACHUSETTS	\$1,433 SAVINGS
WASHINGTON	\$1,393 SAVINGS
NORTHEAST	\$1,206 SAVINGS
NATIONAL AVERAGE	\$1,041 SAVINGS

*Fees based on Waste Recycling News, "2012 Average Landfill Tipping Fees", July 2012.



LESS IS MORE

Recycling is part of the Armstrong closed-loop recycling process designed to reduce environmental impact

- Less waste going to landfills
- Less use of natural resources
- Less energy consumption
- Less greenhouse gas emissions





ELIGIBILITY REQUIREMENTS

Getting started with the program is simple

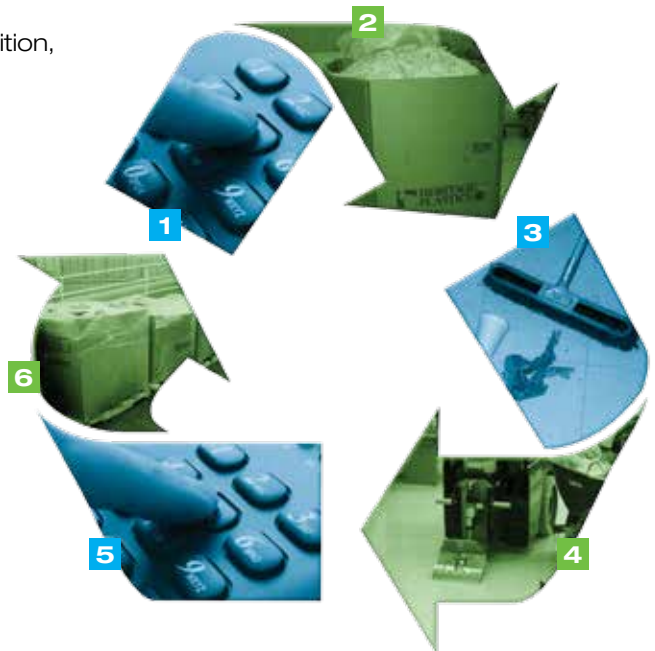
- To establish eligibility, call 877-276-7876, option 2 (flooring), 7 (recycling)
- The program is available for jobs 8,000 sq. ft. and larger. For smaller jobs, call 877-276-7876, option 2 (flooring), 7 (recycling)*
- We accept: Raffia™, Arteffects®, Safety Zone™; **Excelon®** ChromaSpin™, Stonetex®, Companion Square®, Feature™ Tile & Strips, Tile Insets; **Standard Excelon®** Imperial® Texture Rave®, Imperial® Texture, Imperial® Texture Classics, MultiColor™; Other manufacturer's qualified VCT.

*Requirements vary for Canada. Contact 877-276-7876, option 2 (flooring), 7 (recycling) or email afprecycling@armstrong.com for program guidelines and processes.

THE PROCESS

After requirements are met, follow these easy steps

- 1** Call 877-276-7876, option 2 (flooring), 7 (recycling) to be pre-qualified, sign and return the Recycling Agreement
- Approximately 2 to 4 weeks before demolition,
2 specially labeled gaylord boxes will ship to your site (keep boxes dry)
- Remove furniture, partitions, gondolas,
3 and shelving, sweep up and dispose of debris (not in recycling bins)
- Remove old tile with a floor scraper
4 and shovel into the gaylord boxes (do not use excessive heat to remove)
- 5** Call 877-276-7876, option 2 (flooring), 7 (recycling) to arrange for pick up
- 6** Attach the provided shipping labels to the gaylord boxes on any of the four sides and cover the top with stretch wrap





RESOURCES

- Recycling questions? Call 877-276-7876, option 2 (flooring), 7 (recycling), or email afprecycling@armstrong.com
- Online resources at armstrong.com/VCTrecycling and floorexpert.com
- Learn how flooring contributes to LEED® credits at armstrong.com/commercialflooring
- Take our CEU course “Sustainable Design: Principles and Practices for Interior Spaces”

FAQ

- Q Will you accept VCT with black adhesive?**
A We accept all VCT if it meets the requirements.
- Q Are there any hidden costs for the program?**
A No, there are no hidden costs for the direct ship program. Armstrong will cover the cost of transportation and packaging in the contiguous USA.
- Q Will you accept vinyl sheet, BBT® or luxury vinyl tile products?**
A Not at this time, but Armstrong is working on future programs for these products.
- Q Will you accept all colors of VCT?**
A Please contact us for guidelines if jobsite involves multiple tile colors.
- Q I also have ceilings I want to recycle. Will you take these back as well?**
A Please contact the Armstrong Ceiling Recycling Center at armstrong.com/recycling or call 1 877 276 7876, option 1 (ceilings), 8 (recycling).



Scan to view our recycling website and find out more information on the program
armstrong.com/vctrecycling